

INSTALLER'S & OWNER'S MANUAL

HVAC INSTALLER: PLEASE LEAVE MANUAL FOR HOMEOWNER

Ultra-Aire™ 90H



The Ultra-Aire 90H dehumidifier performs multiple functions in a compact enclosure; high-capacity dehumidification, fresh air ventilation and particulate filtration.

Dehumidification

The highly efficient UA-90H dehumidifier utilizes refrigeration to cool the incoming air stream below its dew point. This cooled and drier air is used to pre-cool the incoming air stream resulting in increased overall efficiency. After the pre-cooling stage the processed air is reheated by passing through the condenser coil. The heat removed by the evaporator coil is then returned to the air stream.

Fresh Air Ventilation (optional)

Fresh air may be ducted to the unit and regulated by a variety of controls in order to provide desired ventilation rates.

Air Filtration

The UA-90H includes particulate filtration to improve the indoor air quality of your living/working space. MERV-11 media filter is standard and MERV-14 is an optional accessory.

P/N 4029820 • Serial No. _____ Install Date: _____

Sold by:



Therma-Stor® LLC

Driven by performance. Powered by design.™

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SAFETY PRECAUTIONS

Read the installation, operation and maintenance instructions carefully before installing and operating this device. Proper adherence to these instructions is essential to obtain maximum benefit from your Ultra-Aire 90H indoor air quality system.

READ AND SAVE THESE INSTRUCTIONS

- The device is designed to be installed INDOORS IN A SPACE THAT IS PROTECTED FROM RAIN AND FLOODING.
- Install the unit with enough space to access one of the side panels for maintenance and service.
- Avoid directing the discharge air at people, or over the water in pool areas.
- If used near a pool or spa; be certain there is NO chance the unit could fall into the water, splashed and that it is plugged into a GFCI GROUND FAULT CIRCUIT INTERRUPT OUTLET.
- DO NOT use the device as a bench or table.
- DO NOT place the device directly on structural members.
- A drain pan MUST be placed under the unit if installed above a living area or above an area where water leakage could cause damage. Read and Save These Instructions

 **WARNING!** — This symbol means important instructions. Failure to heed them can result in serious injury or death.

 **CAUTION!** — This symbol means important instructions. Failure to heed them can result in injury or material property damage.

1. Intended Application for Ultra-Aire 90H

For the ideal installation, draw air from the central part of the home and supply to the supply of the existing heating and A/C system.

2. Registrations

The UA-90H conforms to UL STD 474 and CSA Standard C22.2 No.92.

3. Specifications

Part Number:	4029820		
Blower:	245 CFM @ 0.0" WG 232 CFM @ 0.2" WG 220 CFM @ 0.4" WG		
Power:	710 Watts @ 80°F and 60% RH		
Supply Voltage:	115 VAC – 1phase – 60 Hz		
Current Draw:	6.7 Amps		
Energy Factor:	2.67 L/kWh		
Operating Range:	56°F Min, 95°F Max (Inlet Air Temperature)		
Sized for:	Up to 2,200 Sq. Ft. - Typical		
Minimum Performance at 80°F and 60% RH			
Water Removal:	90 pints/day		
Efficiency:	5.3 Pints/kWh		
UA-90H Duct Connections:			
6" Round Inlet; 10" Round Inlet; 10" Round Outlet			
Air Filter:	MERV-11, Mini Pleat		
Efficiency:	65% ASHRAE Dust Spot		
Size:	14" x 14" x 1"		
Optional Air Filter:	MERV-14, Embossed Pleat (will need filter housing)		
Efficiency:	95% ASHRAE Dust Spot		
Size:	20" x 24" x 4"		
Power Cord:	8', 115VAC, Ground		
Drain Connection:	3/4" Threaded Female NPT		
Refrigerant Type:	R410A (Refer to manufacturers label for more information)		
Refrigerant Amount:	1 lb.		
Dimensions:			
	Unit With Collars	Unit Without Collars	Shipping
Width:	14 1/2"	14 1/2"	18 1/2"
Height:	21 1/2"	21 1/2"	21 1/2"
Length:	39 7/8"	33 3/8"	40"
Weight:	92 lbs.	91 lbs.	107 lbs.

4. Installation

4.1 Installation Checklist

 **CAUTION!**

Prior to installation of the UA-90H, the following checklist should be reviewed. The UA-90H can be installed in a variety of locations to meet the owner's needs, and integrate with existing forced air systems or existing ductwork if desired. The location choice is contingent on a variety of requirements not limited to: ease of service, controls access, drainage, filtration, power, fresh-air ventilation, water damage prevention and current regulatory codes (ASHRAE, fire, etc). Please address all of these issues before you select the device's location.

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■ 4.1A Power Accessibility

Unit should be located in an area where the cord's length (8') should easily reach a 115 VAC electrical outlet with a minimum of a 15 A circuit capacity.

■ 4.1B Space

Location should have enough clearance to handle the unit's overall dimensions as well as the necessary return/supply ductwork to the unit.

■ 4.1C Low Voltage Wiring

Unit location should be in an area where field wiring the remote controls (low voltage) to the unit will be possible.

■ 4.1D Back-Draft Damper

It is recommended that a back draft damper be used in the discharge duct of the UA-90H, especially when connecting to the supply ducting system. The backdraft damper prevents supply air from counter flowing through the UA-90H when it is not operating. The unit location should be chosen to allow installation of this accessory if requested by the end user.

■ 4.1E Support Structure and Suspension

Place the UA-90H on supports to raise the base of the unit. Do not place the UA-90H directly on structural building members without vibration absorbers or unwanted noise may result.

The UA-90H may be suspended with steel hanger straps (plumbers tape) or a suitable alternative from structural members, as long as the suspending assembly supports the UA-90H's base in its entirety. Do not hang the UA-90H from the cabinet. Remember to place a drain pan under the unit if it is suspended above a finished area or above an area where water leakage could cause damage.

4.2 Electrical Requirements

WARNING!

Do not allow the yellow lead from the ultra-aire to contact the red lead from the ultra-aire or damage to the transformer will result.

The UA-90H plugs into a common grounded 115VAC outlet. The device draws 6.7 Amps under normal operating conditions. If used in an area which may become wet, a ground fault interrupter (GFI) protected circuit is recommended. Please, consult local electrical codes for any further information.

Therma-Stor LLC offers a family of control devices for use with the UA-90H. The controls are to be located remotely from the unit and located in the space to be conditioned. The controls are low voltage (24 volt) and should be connected to the UA-90H with low voltage wire (thermostat or other appropriate).

CAUTION!

Do not install the control where it may not accurately sense the relative humidity such as near HVAC supply registers, near exterior doors, on an outside wall, near a window, or near a water source.

The installer must supply the wiring between the UA-90H and the control. Be sure to safely route the control wiring to prevent damage during installation.

CAUTION!

Do not cross wires when connecting the UA-90H and the control or damage to the transformer may result. The remote controls of the UA-90H are powered by a low voltage circuit (24VAC) and must NEVER contact or be connected to a high voltage circuit.

The control wires leaving the UA-90H and the control are numbered and color-coded to prevent confusion. Some of the control wires leaving the UA-90H may not be used with certain control and should be left unconnected with wire nuts taped onto the stripped ends for safety. Be sure to consult the electrical schematic in this manual or inside the access panel of the UA-90H before making control connections.

4.3 Condensate (Water) Removal

CAUTION!

A trap in the drain line is preferred, but not required for the unit to drain properly. Local codes may require a trap. Use care to keep the pipe assembly as flat to the floor as possible. Kinks and/or humps will prevent proper drainage. The UA-90H generates condensate. Install a 3/4" male nominal pipe thread adapter to the drain pan. It is necessary to assemble your own drain pipe assembly utilizing 3/4" PVC pipe to get the condensate to a floor or other drain. Pipe is commonly available in 10' lengths from building supply, plumbing or hardware stores. Pitch/grade of drain should be 1" per 10'.

4.3A Lifting Condensate

An optional condensate pump kit may be installed if a lift is required to dispose of the condensate. The condensate pump can be ordered direct from your dealer. See the optional parts list in Section 8 for information on the kit.

4.3B Condensate Pump Kit

An optional condensate pump kit is available from your dealer for use with the UA-90H. Condensate is automatically pumped to a remote location when the water level in the pump's reservoir rises to close the float switch. The pump also contains a safety float switch. The white leads from this switch extend from beneath the pump cover. This switch should be installed in series with the field

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wire that connects the blue (#5) lead from the UA-90H to the the control panel. If the pump fails, this switch opens the compressor control circuit and stops water production before the reservoir overflows. The UA-90H will continue to ventilate or circulate air as normal, but will not dehumidify until this switch closes. Contact your local electrician to install the safety float switch directly to the dehumidifier.

4.4 Ducting

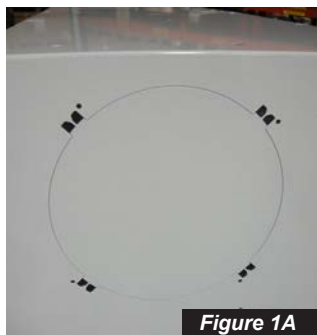
For the ideal installation, draw air from the central part of the home and return it to the isolated areas of the home like the bedrooms, den, utility room, or family room. Be sure to utilize all rooms listed and not just one location. The ductwork of the existing heating system can be used to supply air to the home. If the existing supply goes to isolated areas of the home, discharge the supply of the UA-90H into the supply of the existing heating system. Installation of a separate return duct to the UA-90H from a central area is recommended.

Your UA90 comes supplied with rigid duct collars. In order to attach these duct collars you will need a screwdriver.



Step 1. Attach 6" diameter fresh air ventilation damper. (if desired)

Note: If not using ventinaltion damper, do not remove knock out.



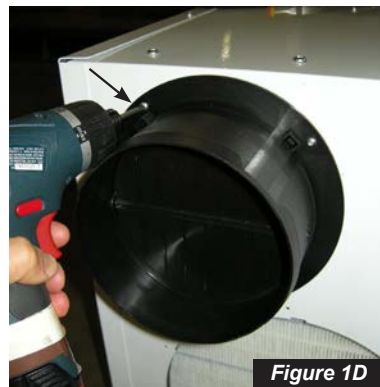
Remove knock out using side cutters. (Discard)



Note desired orientation of damper control lever. (fig 1C)



Fasten duct collar to cabinet using four #8 screws provided. (fig 1D)



Adjust damper to desired position. Open (fig 1E) or closed (fig 1C)



Step 2. Attach the 10" diameter intake duct collar using six #8 screws provided.



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Step 3. Choose desired orientation for second 10" diameter exhaust duct collar:

A. Straight through (180°) flow

Attach the second 10" duct collar as you did the first. Use six #8 screws provided.



Recycle three plates and nine extra screws. These are only used for 90° flow option.



180° Flow



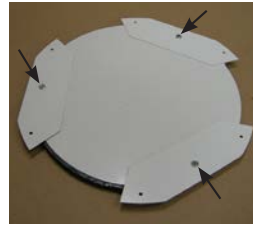
-OR-

B. Upward, out of the top (90°) flow

Remove the 10" circular knock out from top panel of dehumidifier using side cutters.



Attach three white plates using three #8 screws provided



Attach 10" plug to rear of the dehumidifier using six #8 screws



Attach the second 10" duct collar as you did the first. Using six #8 screws provided.



90° Flow



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4.4A Fresh Air/Supply Air

CAUTION!

DO NOT draw air directly from the kitchen, laundry, or isolated basement.

You may draw air from a basement that is open to the home. All flexible ducting connected to the UA-90H should be UL listed.

A short piece of flexible ducting on all UA-90H duct connections is recommended to reduce noise and vibration transmitted to rigid ductwork in the structure. Ducting the UA-90H as mentioned requires consideration of the following points:

Duct Sizing: For total duct lengths up to 25', use a minimum 10" diameter round or equivalent rectangular. For longer lengths, use a minimum 12" diameter or equivalent. Grills or diffusers on the duct ends must not excessively restrict airflow. **Isolated Areas:** Effective dehumidification may require that ducting be branched to isolated, stagnant air flow areas. Use 8" or larger diameter branch ducting to each of two or three areas, use 6" or larger to each of four or more areas. Provisions must be made to provide airflow from supply locations to central return location. Proper air distribution is important to ensure even humidity control and heat distribution throughout the structure. See Figure 1.

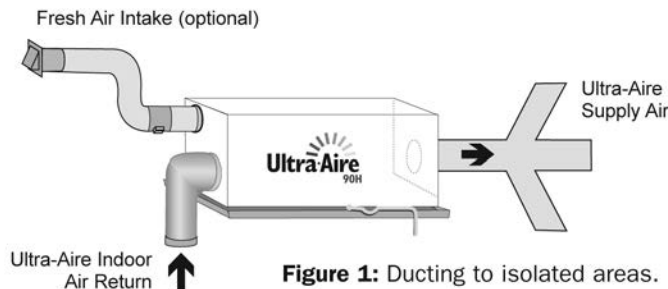


Figure 1: Ducting to isolated areas.

Connecting to existing HVAC systems: An optional 10" check backdraft damper is available to prevent reverse air flow through the UA-90H. If the UA-90H is ducted to the supply of an air handler, the check damper should be placed in the UA-90H supply duct. Ventilation operation is controlled by the control offered with the UA-90H. These controls determine the time/frequency that the unit introduces outside air. The amount of outside air can be restricted by the blade damper in the 6" collar. Some control options require a 6" motorized damper be installed in the 6" fresh air duct.

CAUTION!

Contact the factory when connecting to a static pressure of greater than or equal to +.5" WG.

4.4B Ducting for Fresh Air — Option

Fresh air may be brought into the structure by connecting an insulated duct from outside the structure to the 6" inlet of the UA-90H. Advantages of this form of ventilation include:

1. Outside air is filtered before entering the building.
2. Outside air will be dehumidified before entering if the UA-90H is running in dehumidification mode.
3. Drawing air from outside and blowing inside aids in slightly pressurizing the structure. This helps prevent dirty and humid air from entering elsewhere. It also reduces the potential for carcinogenic radon gas to enter and provides a small amount of make-up air for open combustion and exhaust devices like the clothes drier, fireplace and water heater.
4. Exhaust fans are recommended in the bath rooms and kitchen.

In cold climates or areas where the outdoor dew point is low at times, ventilation can be used to dehumidify the structure, making the UA-90H capable of year-round drying. This is accomplished by bringing the dry, low dew point air into the structure during these times. This approach is often more economical than running the dehumidifier to remove excess moisture from the structure. In cold climates, it is critical to adequately ventilate to reduce the inside moisture content to avoid moisture accumulating in the wall cavities. For example; in a house that experiences condensation on the interior surface of the windows during the winter, increasing the amount of ventilation will often cure the problem.

An insulated 6" diameter duct is generally sufficient to provide up to 75 CFM of outside air. Large quantities of outside air will impact UA-90H performance positively or negatively, depending upon the inside and outside air conditions.

The outside air duct should be connected to the 6" round collar on the front of the unit. The amount of outside air can be restricted by the blade damper in the 6" collar. These controls determine the time/frequency that the unit introduces outside air. The amount/frequency of ventilation should be based on the size and occupancy of the residence. If you are unsure of your ventilation air requirements or have need for higher air flows, consult the factory by calling 1-800-533-7533 for assistance.

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4.4C Installation in a Basement or Crawlspace with an Existing Forced Air HVAC System.

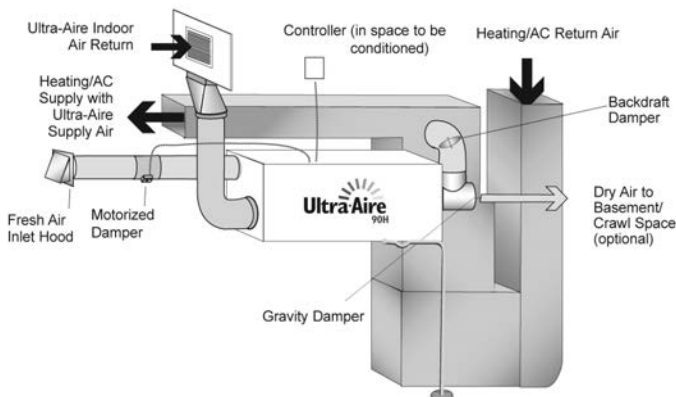


Figure 2: Basement or crawlspace installation.

Basement Installation: Install a separate 10" return for the UA-90H in a central area of the structure. Optional: Duct the supply of the Ultra-Aire to a 10" x 10" x 10" tee/damper, adjusted to 20% open to the basement. Duct the other side of the tee to the air supply of the existing HVAC system with a backdraft damper. Connect a duct from outside to the 6" collar of the Ultra-Aire if you wish to provide ventilation air. See Figure 2.

Crawlspace Installation: Install a separate return for the UA-90H in a central area of the structure. Optional: Duct the supply of the UA-90H to a 10" x 10" x 10" tee/damper that is 20% open to the crawlspace if desired. Duct the other side of the tee to the air supply of the existing HVAC system with a backdraft damper.

Connect an insulated duct from outside to the 6" collar of the UA-90H if you wish to provide optional ventilation air.

Instead of installing a separate return to the UA-90H, and if the existing system has multiple returns, it is possible to select one to disconnect from the existing forced air system and use it for the dedicated Ultra-Aire return. Always select a return from a central location in the structure in an area that is always open to the rest of the structure. Do not use a return from a room that may have its door closed much of the time or, alternatively, install a separate return from the open part of the house.

4.4D Installation in an Attic with an Existing Forced Air HVAC System

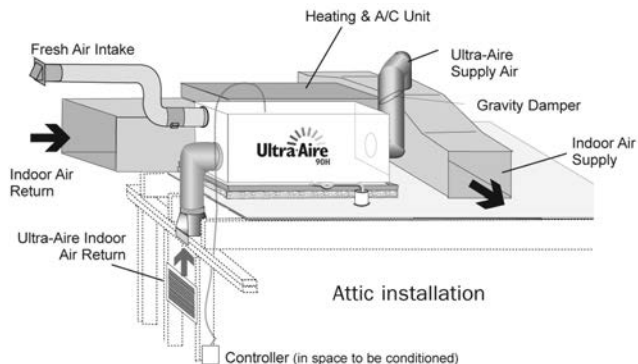


CAUTION!

ALWAYS install a catch pan with a drain or float interrupt for condensate under the UA-90H in an attic or condensate may damage the living space below.

The interrupt switch should be installed in series with the field wire that connects the blue (#5) lead from the UA-90H to the

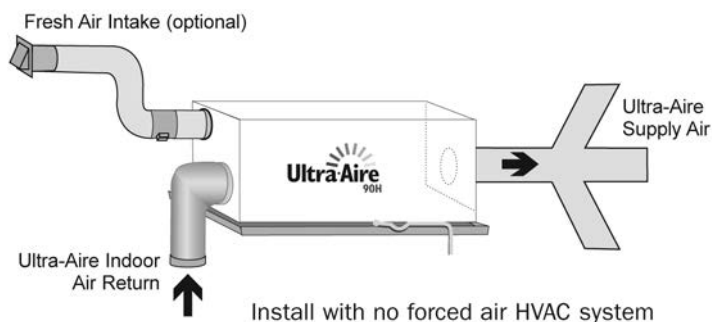
blue (#5) lead on the control panel. If overflow occurs, this switch opens the compressor control circuit and stops water production before the catch pan overflows. The UA-90H will continue to ventilate or circulate air as normal, but will not dehumidify until this switch closes.



The preferred method of installation is to create a separate return for the UA-90H in a central area of the structure. Duct the supply of the UA-90H to the air supply of the existing HVAC system. Connect an insulated duct from outside to the 6" collar of the UA-90H if you wish to provide fresh make-up air. Adjust a damper in the duct to provide the desired.

4.4E Installation in a Structure with No Existing Forced Air HVAC System

When installing the UA-90H in a structure that does not have a forced air HVAC system, a single return for the UA-90H should be installed in central open area of the structure. DO NOT locate the return in a bathroom or a kitchen. The supplies of the UA-90H should be located in the remote areas of the structure such as bedrooms, den, etc. (Be sure to utilize all rooms listed and not just one location). By ducting this way, the air inside the structure will circulate through the UA-90H to be filtered and dehumidified. 6" diameter duct is recommended for branches to the bedrooms, 8" diameter duct is recommended for branches to larger areas. Connect an insulated duct from outside to the 6" collar of the UA-90H if you wish to provide ventilation. See Figure 4.



4.4F Ducting for High Efficiency Filtration

The standard filter included with the UA-90H is a very effective MERV 11 media filter. An optional 95% efficient filter is available with an optional external filter housing that may be installed with the UA-90H. The filter box is ducted to the intake of the UA-90H, and the intake ducting is then connected to the intake side of the filter box. See the optional accessories list or call the factory for details.

4.5 Quiet Installation

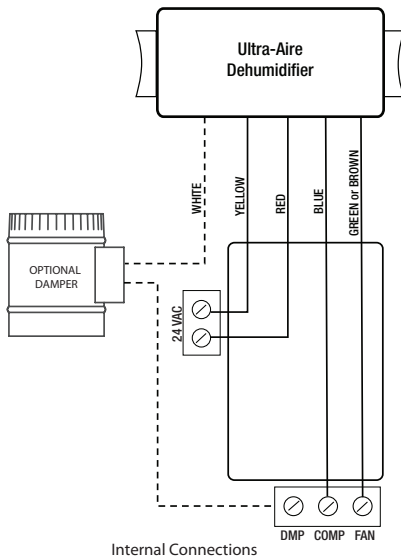
A length of 10 feet or more of acoustical flex ducting on the outlet of the Ultra-Aire will reduce air noise from the blower. A length of flexible ducting on all Ultra-Aire duct connections is recommended to reduce noise and vibration transmitted to rigid ductwork in the structure.

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4.6 Controls

The Ultra-Aire can be equipped with various accessories to enhance its operation. A control must be used with the Ultra-Aire. ThermaStor offers the DEH 3000 proprietary controller. The DEH 3000 allows homeowners the ability to monitor and control relative humidity levels in their home as well as provide proper ventilation. This control is also offered with a remote sensing option.

WARNING: DO NOT allow the yellow lead from the unit to contact the red lead or the white lead from the unit or damage to the transformers will result.



(P/N 4028539; with remote: P/N 4028407)

The UA dehumidifier is controlled using five color-coded wires.

Green (or brown) = Fan control

Blue = Dehumidification (fan and compressor) control

Red = 24volt AC power transformer neutral side (common with white)

White = 24volt AC power transformer neutral side (common with red)

Yellow = transformer high side

Between the red/white lead and the yellow leads is a 40VA transformer. This low voltage power source powers the relay coils which control the fan and compressors. This 24VAC transformer can also be used to power HVAC accessories external to the dehumidifier.

- To turn the dehumidifier ON make contact between yellow and blue wires.
- To turn the fan ON make contact between yellow and green(or brown) wires.
- To power an HVAC accessory, connect the accessory to the white (or red) wire and the yellow wire.
- Do not connect the white wire to the DEH3000 control if the optional damper is not used.



Ultra-Aire™
DEH 3000/DEH 3000R
 Part No. 4028539 Part No. 4028407



5. Optional Dehumidifier & Ventilation System Controller

When used with Ultra-Aire Whole House Ventilating Dehumidifiers, the DEH 3000/3000R allows homeowners the ability to monitor and control relative humidity levels in their home.

DEH3000 P/N:	4028539
DEH3000R (remote) P/N:	4028407
Model:	DEH 3000 DEH 3000R (remote)
Operating Voltage:	24 VAC
Max Current	
DMP, COMP, FAN:	1 AMP each
Humidity Range/Accuracy:	10 – 95% RH, ± 5%
Humidity Range/Set Point:	35 – 70% RH, ± 5%
Auxillary Relay Capacity:	5 Amps, 24VAC
Temp Range/Accuracy:	30°-90°F, 2%
Size:	4.95"L x 1.06"W x 4.19"H

Major Operations

- Digital control of Relative Humidity (Digital Set-Point)
- Fan/Filter Operation
- Programmable Ventilation Timer
- Large, easy-to-read backlit LCD display
- Easy interaction with air handler fan (Interlock/Lockout)
- High Temperature Cut-Out
- Dryout Cycle Timer
- Auto Reboot
- Remote Sensor (DEH 3000R Only)

To order, call Therma-Stor at 1-800-533-7533. Must be a licensed HVAC contractor or authorized distributor to order direct.

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6. Maintenance

6.1 Standard Air Filter

The UA-90H is equipped with a MERV 11 media filter. This filter should be checked every three months. Operating the unit with a dirty filter will reduce dehumidifier capacity and efficiency and may cause the compressor to cycle OFF and ON unnecessarily on the defrost control.

DO NOT operate the unit without the standard filter or with a less effective filter than the standard filter. The heat exchange coils inside the unit could become clogged and require disassembly to clean. Filter non-compliance invalidates the product warranty.

6.2 High Efficiency Air Filter

The UA-90H comes with a standard MERV 11 filter. A MERV rating of 11 means the filter is 65% efficient at capturing the measured particles. For greatest filtration and efficiency of the UA-90H, it is recommended the air filter be replaced every three months with a MERV 11 rated filter.

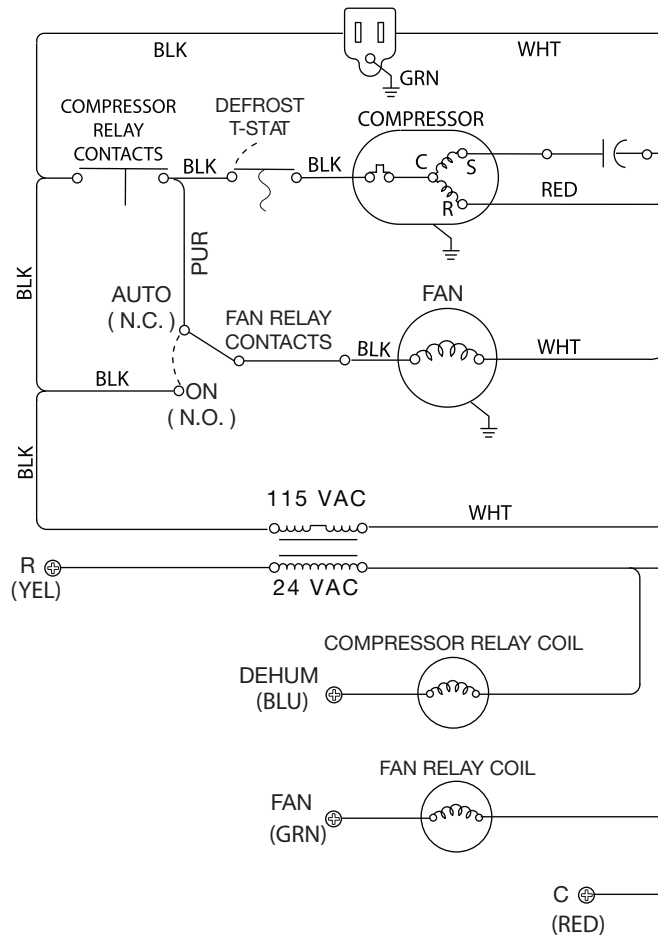
6.3 Optional Fresh Air Intake

Check and clean the screen on the outdoor fresh air intake port seasonally. The screen may become plugged during the seasons when there are many particles in the outdoor air.

ULTRA-AIRE 90H WIRING DIAGRAM

7. Wiring Diagram

115 VAC, 60Hz, Single phase



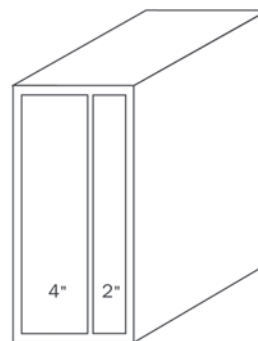
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8. Optional Parts List: UA-90H Indoor Air Quality System

Item	Part No.	Description
3	4028539	DEH 3000 Digital Controller
3a.	4028407	DEH 3000R Digital Controller
4	4025287	Filter Box
5	4026161	14"x14"x1" Standard UA 90-H Filter
6	4024369	2"x20"x24" Filter (not shown) Use only with Filter Box
7	4024370	4"x20"x24" Filter (not shown) Use only with Filter Box
8	4026451	Condensate Pump Kit/UA-90H (not shown)
9	4026450	Leveling Foot Kit/UA-90H (not shown)
10	4020646	10" Backdraft Damper (not shown)
12	4023672	Duct Damper, 6" Diameter, Electrically Actuated (not shown)



(P/N 4028539; with remote: P/N 4028407)



Item 4: Filter Box

9. Service Parts List: UA-90H Indoor Air Quality System

Item	Part No.	Description
1	4029168	Compressor
2	4029169	Compressor Overload
3	4022484	Compressor Relay, SPST, 24 Vac, 30A
4	4033032-05	Compressor Run Capacitor, 45 MFD
5	4025561	Fan
6	4020924	Fan Relay, SPDT, 24 Vac, 15A
7	4022487	Transformer, 120/24 Vac, 40 VA
9	4034147-02	Coil Assembly E-coat
10	4029510	Filter Drier
11	4025741	Defrost Thermostat
12	4021648	Defrost Control Mounting Clip

FOR HOMEOWNER - ROUTINE MAINTENANCE

Item	Part No.	Description
1	4026161	14"x14"x1" Standard UA 90-H Filter
2	4024369	2"x20"x24" Filter (not shown) Use only with Filter Box
3	4024370	20"x24"x4" Filter (not shown) Use only with Filter Box

It is recommended the filter be checked every six months. Operating the unit with a dirty filter will reduce dehumidifier capacity and efficiency and may cause the compressor to cycle off and on unnecessarily on the defrost control.

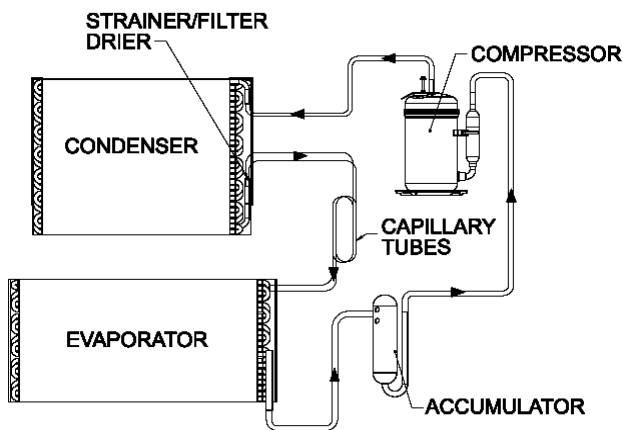
10. Service

CAUTION!

CAUTION: Servicing the UA-90H with its high pressure refrigerant system and high voltage circuitry presents a health hazard which could result in death, serious bodily injury, and/or property damage. Call your HVAC contractor.

10.1 Technical Description

The UA-90H uses a refrigeration system similar to an air conditioner's to remove heat and moisture from incoming air, and add heat to the air that is discharged. Hot, high-pressure refrigerant gas is routed from the compressor to the condenser coil (See Figure 1). The refrigerant is cooled and condensed by giving up its heat to the air that is about to be discharged from the unit. The refrigerant liquid then passes through a strainer and capillary tubing which causes the refrigerant pressure and temperature to drop. It next enters the evaporator coil where it absorbs heat from the incoming air and evaporates. The evaporator operates in a flooded condition, which means that all the evaporator tubes contain liquid refrigerant during normal operation. A flooded evaporator should maintain nearly constant pressure and temperature across the entire coil, from inlet to outlet.



Refrigeration System of UA-90H

The mixture of gas and liquid refrigerant enter the accumulator after leaving the evaporator coil. The accumulator prevents any liquid refrigerant from reaching the compressor. The compressor evacuates the cool refrigerant gas from the accumulator and compresses it to a high pressure and temperature

10.2 Troubleshooting

Neither fan nor compressor running. Dehumidification is being called for. No fan call.

1. Unit unplugged or no power to outlet.
2. Humidity control set too high.
3. Loose connection in internal or control wiring.
4. Defective Compressor relay.
5. Defective control transformer.

Compressor is not running. Dehumidification is being called for. No fan call.

1. Defective compressor run capacitor (Sec. 7.6).
2. Loose connection in compressor circuit.
3. Defective compressor overload (Sec. 7.6A).
4. Defective compressor (Sec. 7.6).
5. Defrost thermostat open.
6. Defective compressor relay

Compressor cycles on and off. Dehumidification is being called for. No fan call

1. Low ambient temperature and/or humidity causing unit to cycle through defrost mode.
2. Defective compressor overload (Sec. 7.6A).
3. Defective compressor (Sec. 7.6).
4. Defrost thermostat defective (Sec. 7.8).
5. Dirty air filter(s) or air flow restricted.
6. Defective fan relay.

Fan is not running. Dehumidification or fan is being called for

1. Loose connection in fan circuit.
2. Obstruction prevents fan impeller rotation.
3. Defective fan.
4. Defective fan relay.

Low dehumidification capacity (evaporator is frosted continuously). Dehumidification is being called for

1. Defrost thermostat loose or defective (Sec. 7.8).
2. Low refrigerant charge
3. Dirty air filter(s) or air flow restricted.
4. Excessively restrictive ducting connected to unit.

No ventilation. Ventilation is being called for.

1. Loose connection in ventilation control circuit
2. Loose connection in damper power circuit.
3. Defective fresh air damper.

Unit removes some water, but not as much as expected.

1. Air temperature and/or humidity have dropped.
2. Humidity meter and or thermometer used are out of calibration.
3. Unit has entered defrost cycle.
4. Air filter dirty.
5. Defective defrost thermostat.
6. Low refrigerant charge.
7. Air leak such as loose cover or ducting leaks.
8. Defective compressor.
9. Restrictive ducting.
10. Optional Condensate Pump Safety Switch open.

Unit Test to determine problem:

1. Detach field control wiring connections from main unit.
2. Connect the yellow and brown pigtails from the main unit together; only the fan should run. Disconnect the wires.
3. Connect the yellow and blue pigtails from the main unit together; the compressor and fan should run.
4. If these tests work, the main unit is working properly. You should check the control panel and field control wiring for problems next.
5. Remove the control panel from the mounting box and detach it from the field installed control wiring. Connect the blue, yellow, and green wires from the control panel directly to the corresponding colored pigtails on the main unit. Leave the violet, white and red wires disconnected!
6. Turn on the fan switch; the fan should run. Turn off the fan switch.
7. Turn on the humidity control; the compressor and fan should run.
8. If these tests work, the problem is most likely in the field control wiring.

10.3 Refrigerant Charging

If the refrigerant charge is lost due to service or a leak, a new charge must be accurately weighed in. If any of the old charge is left in the system, it must be recovered before weighing in the new charge. Refer to the unit nameplate for the correct charge weight and refrigerant type.

10.4 Compressor/Capacitor Replacement

This compressor is equipped with a two terminal external overload and a run capacitor. The compressor is controlled by a dedicated relay.

CAUTION!

CAUTION-ELECTRICAL SHOCK HAZARD: Electrical power must be present to perform some tests. These tests should be performed by a qualified service person.

10.5 Electric Ventilation Damper

The electric ventilation damper is controlled by the ventilation timer. The damper will open when the ventilation timer is activated to allow fresh air into the structure through the 6" diameter fresh air inlet duct. The electric ventilation damper will remain closed when the ventilation timer is not activated to prevent over-ventilating the structure when the unit is dehumidifying or recirculating the indoor air. The electric ventilation timer operates on 24 Vac from the control circuit. DO NOT connect high voltage to the damper motor or damage to the motor may result. DO NOT force the blade of the damper by hand or damage to the damper motor may result.

The damper opens in one direction only. The damper rotates very slowly, allow sufficient time for the damper to cycle. The damper will take approximately one minute to cycle from closed to open or from open to closed.

If the electric ventilation damper fails to operate:

1. Check that the wiring is correct and that voltage is present at the damper motor.
2. Check for any obstruction inside the damper. If the electric ventilation damper fails to operate after performing these checks, it must be replaced.

10.6 Condensate Pump Kit

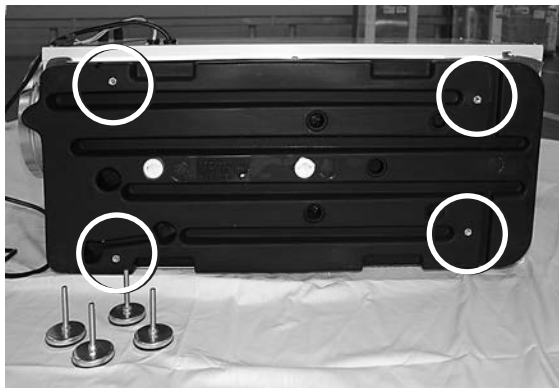
An optional condensate pump kit is available from the factory for use with the UA-90H. Condensate is automatically pumped to a remote location when the water level in the pump's reservoir rises to close the float switch. The pump also contains a safety float switch. The white leads from this switch extend from beneath the pump cover. This switch should be installed in series with the field wire that connects the blue (#5) lead from the UA-90H to the blue (#5) lead on the control panel. If the pump fails, this switch opens the compressor control circuit and stops water production before the reservoir overflows. The UA-90H will continue to ventilate or circulate air as normal, but will not dehumidify until this switch closes. Contact your local electrician to install the safety float switch directly to the dehumidifier.



Available accessory: P/N 4026451

CONDENSATE PUMP KIT INSTALLATION. This condensate pump kit must be installed with leveling feet. Do not use casters.

Step 1. Lay the unit on it's side. Make sure the filter door is facing upward. Note the locations of the four leveling feet and the hose adaptor.



Step 2. Partially screw in the leveling feet at the four locations.



Step 3. Hand tighten the hose adaptor to get the threads started. Turn clockwise.



Step 4. Use adjustable pliers to finish tightening. Fully seat the drain adaptor so that no leaks occur.

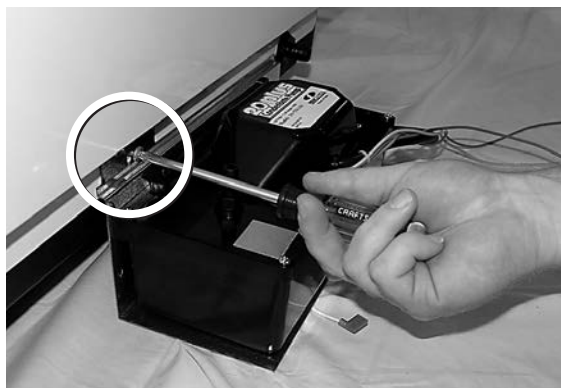


CONDENSATE PUMP INSTALLATION: FOR HVAC INSTALLER ONLY

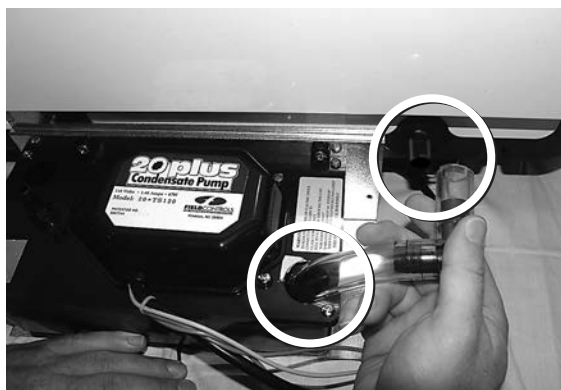
Step 5. Turn the unit upright onto the leveling feet and remove the screw shown. Keep this screw. You will use it in Step 6.



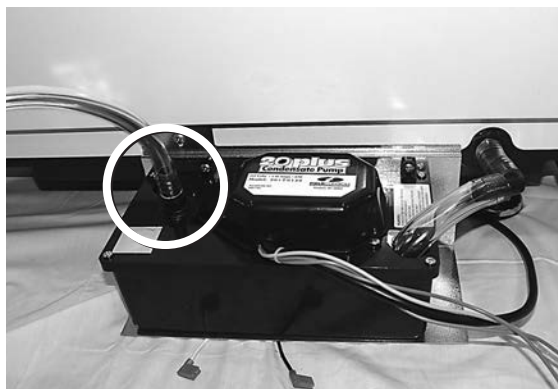
Step 6. Position the oblong slot in the bracket with the middle screw hole. Secure the pump to the dehumidifier with the screw removed in Step 5.



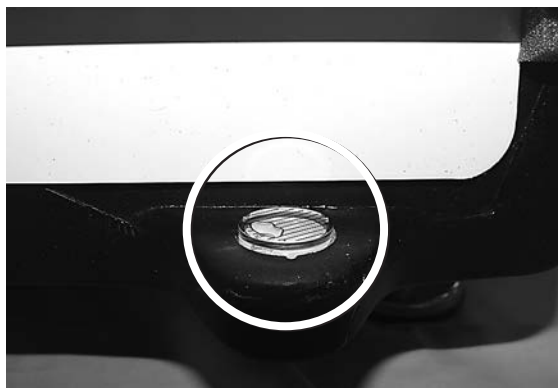
Step 7. Remove the hose/elbow assembly from the bag and install the long end into the condensate pump and the short end onto the adaptor. Make sure that the hose fully covers the adaptor barbs.



Step 8. Attach the 20' drain hose to the condensate pump and route it to a floor drain.



Step 9. Adjust the height of the leveling feet to move the level bubble into the clear area of the window.



Step 10. Plug in the condensate pump and the assembly is completed.

Annual inspection of a properly functioning pump is necessary.



Limited Warranty

Limited Warranty. Therma-Stor, LLC (“Therma-Stor”) warrants as follows: (i) the Ultra-Aire 90H dehumidifier (“Product”) will be free of material defects in workmanship or materials for a period of one (1) years (“One-Year Warranty”) following the date of initial purchase of such Product by an original customer purchasing from Therma-Stor or an authorized reseller (“Customer”); and (ii) the Product’s condenser, evaporator, and compressor will be free of material defects in workmanship or materials for a period of five (5) years following the date of initial purchase of such Product by a Customer.

Limitation of Remedies. CUSTOMER’S SOLE AND EXCLUSIVE REMEDY UNDER THE ABOVE LIMITED WARRANTY AND THERMA-STOR’S ENTIRE LIABILITY THEREUNDER, SHALL BE, AT THE SOLE OPTION OF THERMA-STOR, REPLACEMENT OR REPAIR OF SUCH PRODUCT OR ITS COMPONENTS (“COMPONENTS”) BY THERMA-STOR OR THERMA-STOR’S AGENTS ONLY. REFRIGERANT, PIPING, SUPPLIES, TRANSPORTATION COSTS, LABOR COSTS INCURRED IN REPAIR OR REPLACEMENT OF SUCH COMPONENTS ARE NOT INCLUDED. THIS DISCLAIMER AND EXCLUSION SHALL APPLY EVEN IF THE EXPRESS WARRANTY AND LIMITED REMEDY SET FORTH HEREIN FAILS OF ITS ESSENTIAL PURPOSE. CUSTOMER ACKNOWLEDGES THAT NO REPRESENTATIVE OF THERMA-STOR OR OF ITS AFFILIATES OR RESELLERS IS AUTHORIZED TO MAKE ANY REPRESENTATION OR WARRANTY ON BEHALF OF THERMA-STOR OR ANY OF ITS AFFILIATES OR RESELLERS THAT IS NOT IN THIS AGREEMENT. Notwithstanding the above, during the term of the One-Year Warranty only, Therma-Stor will provide, free of charge to Customer, all Components and labor (except costs related to removal and installation of Product) required to fulfill its obligations under such One-Year Warranty.

Disclaimer of Warranties. EXCEPT FOR ABOVE LIMITED WARRANTY, WHICH IS THE SOLE AND EXCLUSIVE WARRANTY PROVIDED WITH RESPECT TO THE PRODUCT AND ITS COMPONENTS, THERMA-STOR HEREBY DISCLAIMS ALL EXPRESS AND IMPLIED WARRANTIES, INCLUDING, WITHOUT LIMITATION, THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.

Warranty Limitations. The foregoing limited warranty extends only to a Customer and shall be null and void upon attempted assignment or transfer. A “defect” under the terms of the limited warranty shall not include problems resulting from Customer’s or Customer’s employees’, agents’, invitees’ or a third party’s misuse, improper installation, improper design of any system in which the Product is included, abuse, lack of normal care, failure to follow written instructions, tampering, improper repair, or freezing, corrosion, acts of nature or other causes not arising out of defects in Therma-Stor’s workmanship or material. If a Product or Component is replaced while under warranty, the applicable limited warranty period shall not be extended beyond the original warranty time period. The limited warranty does not cover any costs related to changes to a Product or Component that may be required by any codes, laws, or regulations that may become effective after initial purchase of the Product by Customer.

Customer Responsibilities. As a further condition to obtaining warranty coverage hereunder, the Customer must send a valid warranty claim to Therma-Stor such that Therma-Stor receives such claim prior to the end of the applicable warranty period. Therma-Stor shall have no obligation hereunder with respect to any claim received by Therma-Stor after the expiration of the applicable warranty period. As a further condition to obtaining warranty coverage hereunder, the Customer must present forms of invoices evidencing proof of purchase of a Product. If such invoices do not clearly indicate the date of initial purchase by a Customer, the applicable Product’s date of manufacture will be used instead of the date of initial purchase for the purpose of calculating the commencement of the applicable warranty period. Warranty service must be performed by Therma-Stor or a servicer authorized by Therma-Stor. In order to obtain warranty service, the Customer should call Therma-Stor at 1-800-533-7533 and ask for the Therma-Stor Products Service Department, which will then arrange for applicable warranty service. Warranty service will be performed during customary, daytime working hours. If the Product must be shipped for service, Customer shall be solely responsible for properly packaging the Product, for all freight charges, and for all risk of loss associated with shipment.

Limitation of Liability. IN NO EVENT SHALL THERMA-STOR, IN CONNECTION WITH THE DESIGN, SALE, INSTALLATION, USE, REPAIR, REPLACEMENT OR PERFORMANCE OF ANY PRODUCT, COMPONENT, PART THEREOF OR WRITTEN MATERIAL PROVIDED THEREWITH, BE LIABLE, TO THE EXTENT ALLOWED UNDER APPLICABLE LAW, UNDER ANY LEGAL THEORY FOR ANY SPECIAL, DIRECT, INDIRECT, COLLATERAL OR CONSEQUENTIAL DAMAGES OF ANY KIND. NOTWITHSTANDING THE ABOVE LIMITATIONS AND WARRANTIES, THE SOLE AND EXCLUSIVE LIABILITY OF THERMA-STOR, REGARDLESS OF THE NATURE OR THEORY OF THE CLAIM, SHALL UNDER NO CIRCUMSTANCES EXCEED THE PURCHASE PRICE OF THE PRODUCT, COMPONENT OR PART UPON WHICH THE CLAIM IS PREMISED.

Applicable Law and Venue. ANY ARBITRATION, ENFORCEMENT OF AN ARBITRATION OR LITIGATION RELATED TO THE PRODUCT WILL BE BROUGHT EXCLUSIVELY IN DANE COUNTY, WISCONSIN, AND CUSTOMER CONSENTS TO THE JURISDICTION OF THE FEDERAL AND STATE COURTS LOCATED THEREIN, SUBMITS TO THE JURISDICTION THEREOF AND WAIVES THE RIGHT TO CHANGE VENUE. CUSTOMER FURTHER CONSENTS TO THE EXERCISE OF PERSONAL JURISDICTION BY ANY SUCH COURT WITH RESPECT TO ANY SUCH PROCEEDING.

Miscellaneous. If any term or condition of this Limited Warranty is found by a court of competent jurisdiction to be invalid, illegal or otherwise unenforceable, the same shall not affect the other terms or conditions hereof or thereof or the whole of this Limited Warranty. Any delay or failure by Therma-Stor to exercise any right or remedy will not constitute a waiver of Therma-Stor to thereafter enforce such rights.



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